



**~ 6000 kgf**

*ADJUST ROPE  
LENGTHS SUITABLY*

*BRACKET*

*EYE BOLT*

IF IN DOUBT ASK,  
DO NOT MEASURE DRAWING

Surface finish																	Scale	1:1		
Ra value – μm	0.025 / 0.05 / 0.1 / 0.2 / 0.4 / 0.8 / 1.6 / 3.2 / 6.3 / 12.5 / 25 / 50 / 100	Roughness No: N1 N2 N3 N4 N5 N6 N7 N8 N9 N10 N11 N12			Casting Drg. No.	—	Material		<h1>BFW</h1>				BANGALORE – 560022			R.L.				
Advice No																			Sheet No.	1 / 1
No. of Places																			Replacement for / by	
Date																				
Attention																			Designation <i>Machining Lifting</i>	Drawing No.
Drawn																				
Checked																				
Approved																				
Date																				
Machine Type	BMV50	Group No																		

General Tolerances Where not Specified				
Linear—Length or Diameter	Angular—Length of Shorter Side of the Angle			
0.5—6	Upto 6	6—30	30—120	120—400
±0.1	±1°	±0.3	±20'	±10'