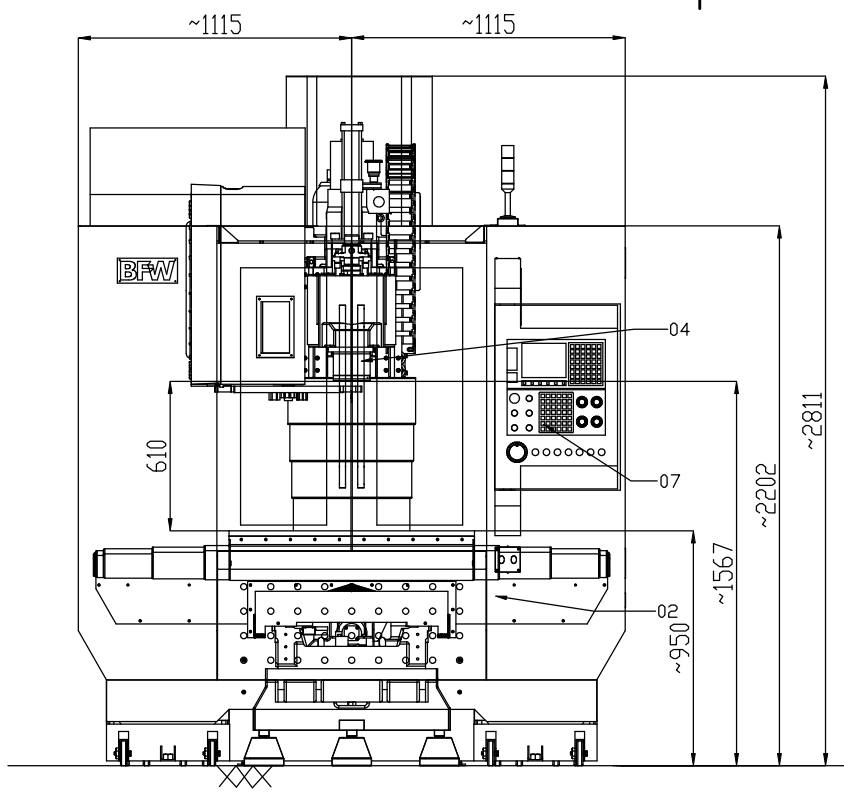

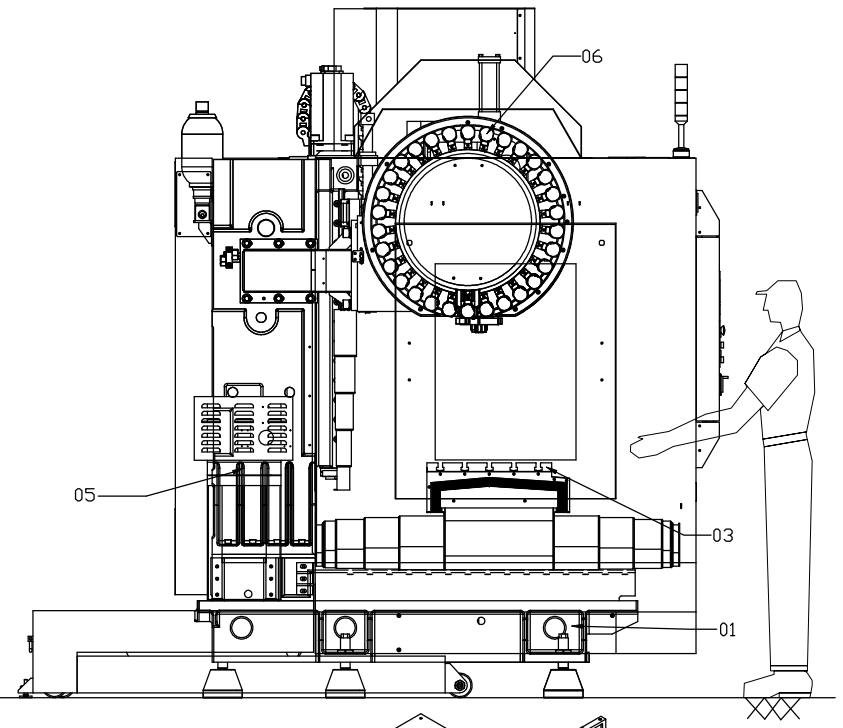

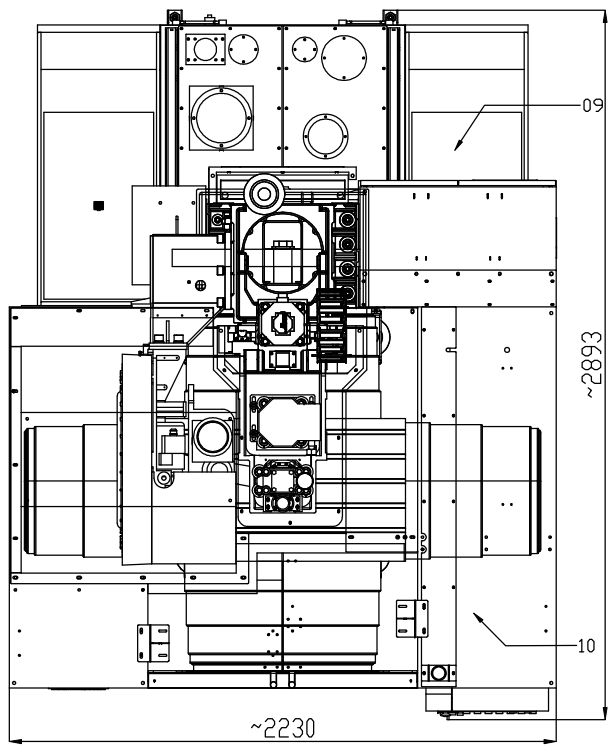

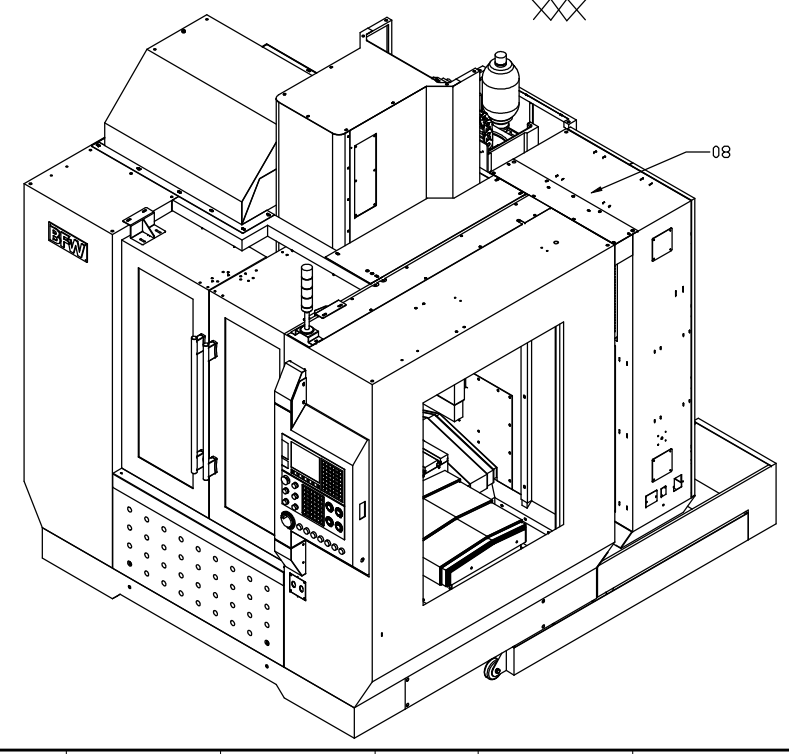

IF IN DOUBT ASK.
DO NOT MEASURE DRAWING

General Tolerances Where not Specified									
Linear–Length or Diameter						Angular–Length of Shorter Side of the Angle			
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1'	±30'	±20'	±10'

Surface finish	▽▽▽▽		▽▽▽			▽▽			▽		~	
Ra value – µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100
Roughness No:	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
Alterations: Advice No													
No.of Places													
Date													
Name													

Drawn	Saurav D.
Checked	SMH
Approved	CSR
Date	05/11/2015
Machine Type	BMV50 TC24

Designation: MACHINE LAYOUT WITH REAR COOLANT TANK

Scale

Casting/Weldment/ Forging Drg. No. --

Material

TM BFW BANGALORE–560022

Drawing No. R.L.

Group No

Replacement for / by

Sheet No. 1 / 1

DG–0072–R00