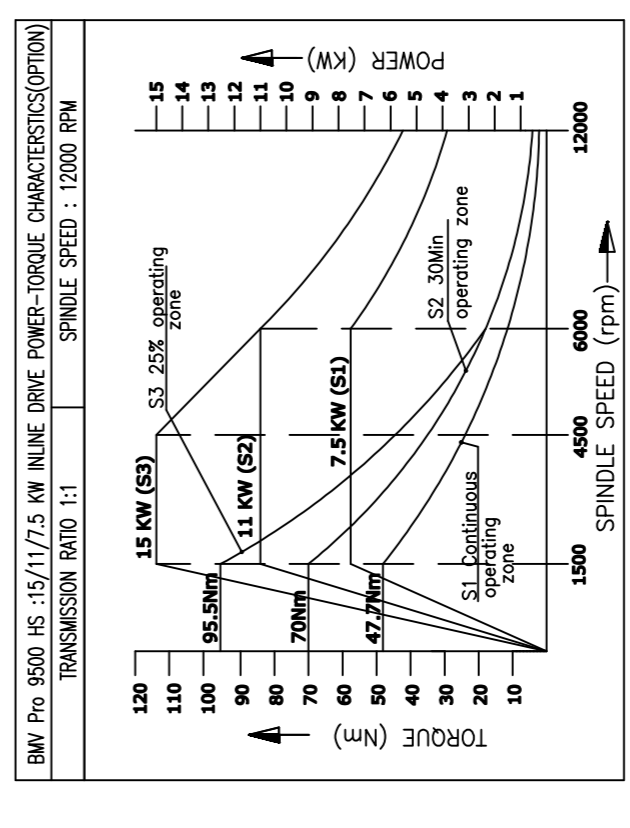
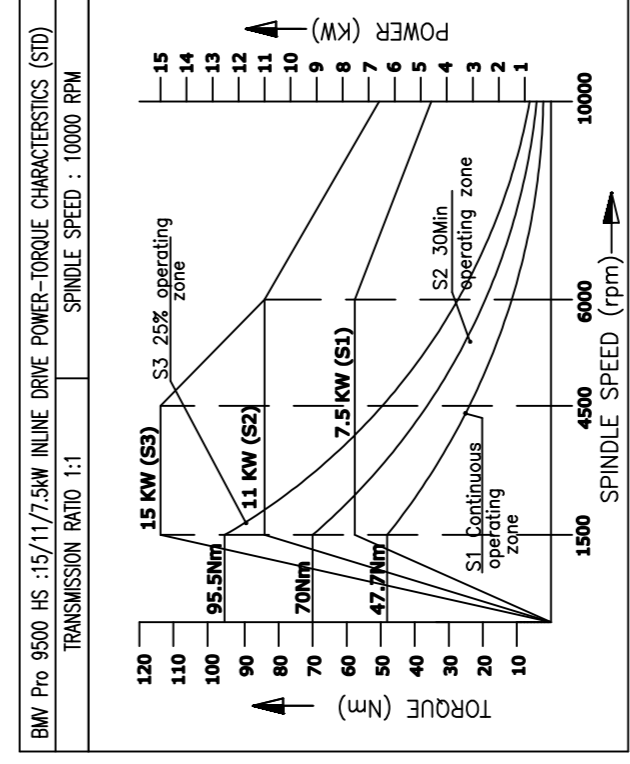


Sl. No.		G2_9500HS (INLINE) MACHINE SPECIFICATIONS	
1.	Table Size	mmxmm	1100x510
3.	T-Slot	size/cd/No.	mm/mm/No. 18/165/3
4.	Traverse	X-Axis	mm 900
		Y-Axis	mm 500
		Z-Axis	mm 500
5.	Max. Load on table Std.	kg	500
6.	Distance from Floor to Table top	mm	950
7.	Distance from Table top to Spindle Face	mm	100-600
8.	Distance from Spindle Center to Column Face	mm	540
9.	Spindle	Power (cont.)	kW 7.5/11/15
		Speed	RPM 10000(12000)
		Taper	No. HSKA63
10.	Feed	Rate	mm/min 1-10000
		Rapid (X/Y/Z)	m/min 48/48/48
11.	ATC	No. of tools	No. 24
		Max. tool dia	mm 75
		Max. tool dia (With adj.pocket empty)	mm 125
		Max. tool length	mm 250
		Tool selection	- Random
12.	Machine Floor Space	Tool weight	kg 8
		Width	mm ~2400
		Depth	mm ~2200
		Height	mm ~2600
13.	CNC System	Make/Model	MITSUBISHI
14.	Tool Holder Type		HSK A63
15.	Pneumatic Supply (Clean & Dry air)		6 bar
16.	Power Supply		400V, 3Ph, 50Hz



1	1.5
2	1.5
3	1.5
4	1.5
5	1.5
6	1.5
7	1.5
8	1.5
9	1.5
10	1.5
11	1.5
12	1.5
13	1.5
14	1.5
15	1.5
16	1.5

DATE	2011-10-20
BY	WIP/PANISHA
CHK	WIP/PANISHA
APP	WIP/PANISHA
REV	01
DESCRIPTION	MACHINE LAYOUT
PROJECT	G2_9500_HS
SCALE	1:1
DRAWING NO.	11-10-0022
REV	01
DATE	2011-10-20
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CHK	WIP/PANISHA
APP	WIP/PANISHA
REV	01
DESCRIPTION	MACHINE LAYOUT
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SCALE	1:1
DRAWING NO.	11-10-0022