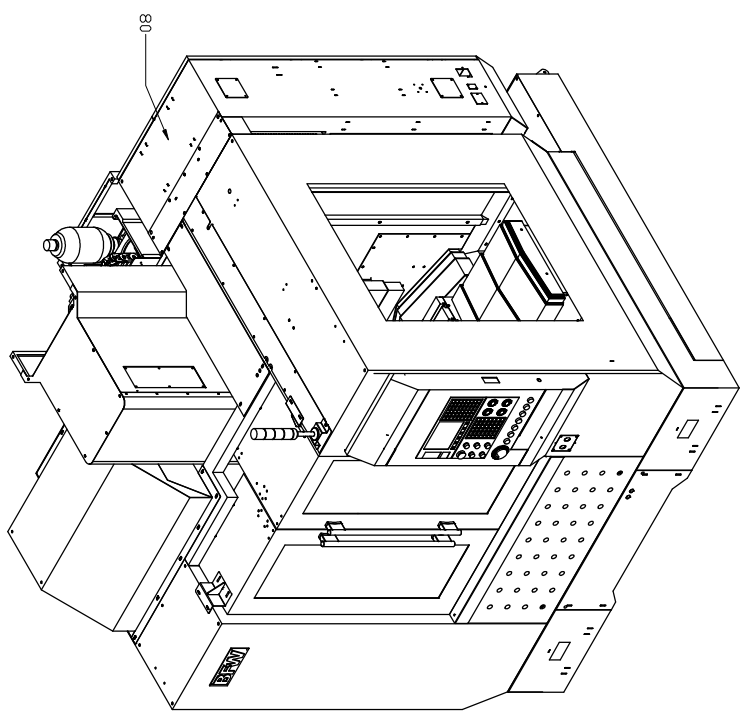
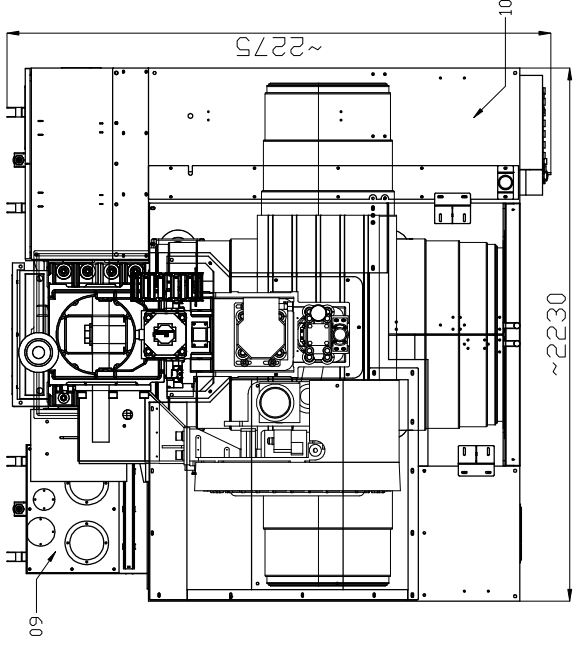
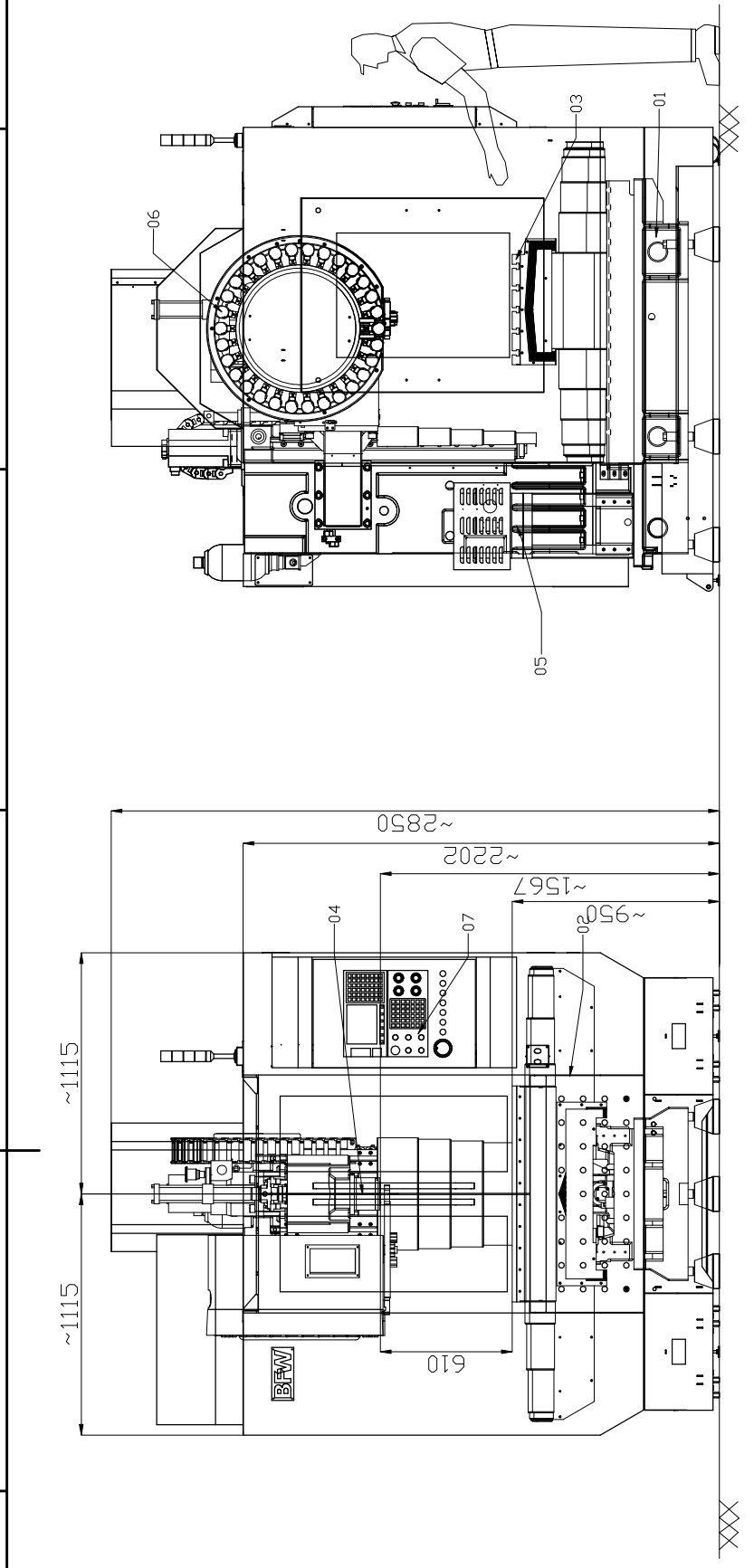


IF IN DOUBT ASK.  
DO NOT MEASURE DRAWING



01	BASE
02	CROSS SLIDE
03	TABLE
04	MILLING HEAD
05	COLUMN
06	TOOL MAGAZINE
07	OPERATOR PANEL
08	ELECTRICAL CABINET
09	COOLANT TANK
10	MACHINE GUARD

Surface finish	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽	▽▽▽
Ra value- $\mu\text{m}$	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05	0.05
Roughness No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12														
Advice No																										
No. of Places																										
Date																										
Name																										
Drawn	Saurav D.																									
Checked	SMH																									
Approved	CSR																									
Date	05/11/2015																									
Machine Type	BMV50 TC24																									
Group No																										
Designation	MACHINE LAYOUT WITH FRONT COOLANT TANK																									
Material																										
Drawing No.	BANGALORE-560022																									
R.L.																										
Casting/Weldment/ Forging Drg. No.																										
Scale																										
Sheet No.																										
Replacement for / by																										

General Tolerances Where not Specified			
Linear—Length or Diameter	Angular—Length of Shorter Side of the Angle		
0.5-6 ±0.1	6-30 ±0.2	30-120 ±0.3	120-315 ±0.5
1000-2000 ±1.2	315-1000 ±0.8	3-30 ±0.30'	30-120 ±0.20'
120-400 ±1.0'	400-1200 ±1.2'		