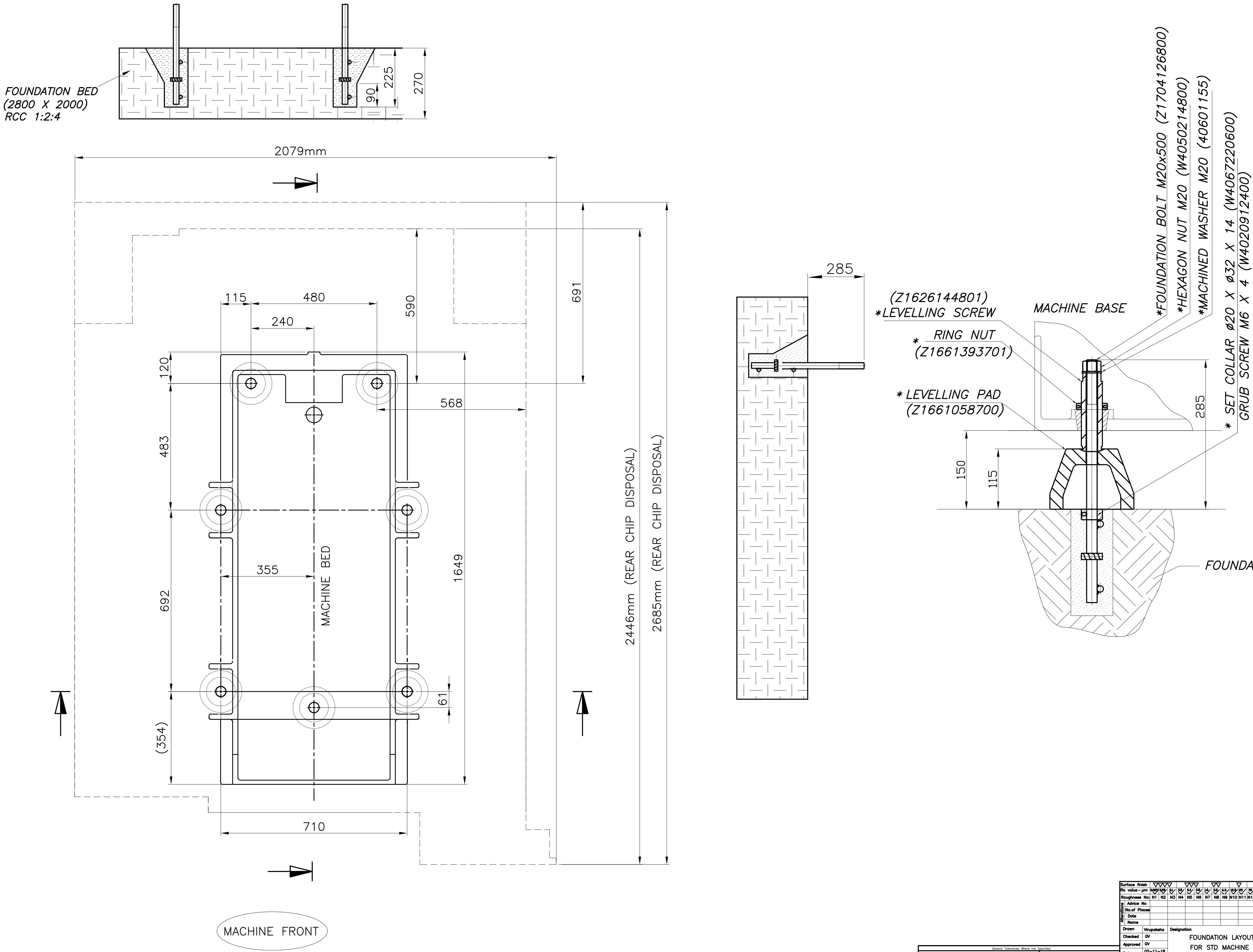
FOUNADTION LAYOUT STD. MACHINE



IF IN DOUBT ASK.
DO NOT MEASURE DRAWING

General Tolerances Where not Specified									
Linear–Length or Diameter						Angular–Length of Shorter Side of the Angle			
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30'	±20'	±10'

Surface finish												Scale
Ra value – µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100
Roughness No:	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12

Alterations	Advice No	
	No.of Places	
	Date	
	Name	
Drawn	Virupaksha	Designation: FOUNDATION LAYOUT FOR STD MACHINE
Checked	GV	
Approved	GV	
Date	02–11–18	
Machine Type	XTRON_544	Group No

Casting/Weldment/Forging Drg. No.

Material

BANGALORE–560022

Drawing No. -----

R.L.

Replacement for / by

Sheet No. /

DG–0069–R00